

**In the Claims:**

Claims 1-15 (Cancelled).

16. (Previously presented) A method for aligning a spectacle lens comprising:  
providing a spectacle lens comprising a machined first side and a second side,  
the second side of the spectacle lens is secured to a first holder by connecting material;  
positioning the first holder relative an adapter part, the adapter part comprising  
an alignment reference and a marking, wherein the positioning comprises aligning the  
first holder relative the alignment reference; and  
aligning said spectacle lens relative a second holder using the marking of the  
adapter part.

17. (Previously presented) The method as claimed in claim 16 further  
comprising:  
connecting said spectacle lens to said second holder;  
inserting said second holder in a retaining device; and  
removing said first holder, said connecting material and said adapter part from  
said spectacle lens.

18. (Previously presented) The method as claimed in claim 17 wherein the  
removing comprises removing said first holder together with the adapter part.

19. (Previously presented) The method as claimed in claim 16 wherein the positioning of said first holder comprises using a collet chuck in physical contact with the first holder.

20. (Previously presented) The method as claimed in claim 16 wherein said spectacle lens comprises an organic spectacle lens, and wherein said organic spectacle lens comprises an organic progressive lens.

21. (Previously presented) An adapter part for aligning spectacle lenses, the spectacle lenses having a machined first side and a second side, said second side is provided with a first holder, the adapter part comprising:

an alignment reference and a collet chuck, the collet chuck in physical contact with the first holder, the alignment reference and the collet chuck position said first holder relative said adapter part; and

markings align said spectacle lenses relative other structures.

22. (Currently amended) The adapter part as claimed in claim 21 wherein said alignment reference comprises a transverse web extending generally perpendicularly to an optical axis of the spectacle lenses.

Claim 23 (Cancelled).

24. (Previously presented) The adapter part according to claim 22 wherein said transverse web is arranged in a cavity in a side of the adapter part.

25. (Previously presented) The adapter part as claimed in claim 24 wherein said markings are provided on another side of the adapter part opposite the side with said cavity.

26. (Previously presented) An adapter part for aligning spectacle lenses, the adapter part comprising:

an alignment reference structure comprising physical material and extending from a surface of the adapter part, the alignment reference structure positions a first holder relative the adapter part; and

markings align said spectacle lenses relative other structures.

27. (Currently amended) The adapter part as claimed in claim 26 wherein said alignment reference structure comprises a transverse web extending generally perpendicularly to an optical axis of the spectacle lenses.

28. (Previously presented) The adapter part according to claim 27 wherein said transverse web is arranged in a cavity in a side of the adapter part.

29. (Previously presented) The method as claimed in claim 16 wherein the positioning of said first holder comprises providing a collet chuck in physical contact with the connecting material.

30. (Previously presented) The method as claimed in claim 16 further comprising releasing the spectacle lens from the adapter part by applying pressure to the adapter part along an axis parallel to an optical axis of the spectacle lens.

31. (Previously presented) The adapter part as claimed in claim 21 wherein the collet chuck is in physical contact with the connecting material.

32. (Previously presented) The adapter part as claimed in claim 21 wherein the alignment reference is in physical contact with the first holder.

33. (Previously presented) The adapter part as claimed in claim 26 wherein the markings comprise cross hairs.

34. (Previously presented) The adapter part as claimed in claim 26 wherein the alignment reference structure extends in a single direction.

35. (Previously presented) The adapter part as claimed in claim 26 wherein the alignment reference structure extends across an opening in the adapter part.

36. (Currently amended) A method of using an adapter part for aligning spectacle lenses, the method comprising:

providing a spectacle lens comprising a machined first side and a second side;

securing the second side of the spectacle lens to a holder;

providing an adapter part comprising a collet chuck, the collet chuck comprising an alignment reference extending generally perpendicularly to an optical axis of the spectacle lenses; and

aligning the collet chuck relative the holder by physically contacting the holder and the alignment reference.

37. (Previously presented) The method of claim 36 further comprising releasing the spectacle lens from the collet chuck by applying pressure to the collet chuck along an axis parallel to an optical axis of the spectacle lens.

38. (New) The method of claim 16 wherein the spectacle lens during machining of the first side is oriented in a position in a plane perpendicular to an optical axis of the spectacle lens, and wherein the aligning using the marking of the adapter part comprises providing the spectacle lens in the same position in the plane perpendicular to the optical axis of the spectacle lens.

39. (New) The method of claim 16 wherein the second side of the spectacle lens is concave, and wherein the connecting material contacts substantially an entirety of the second side.

40. (New) The method of claim 16 further comprising providing a protective layer over the second side of the spectacle lens.

41. (New) The method of claim 16 further comprising providing a plastic film over the second side of the spectacle lenses.

42. (New) The adapter part of claim 21 wherein the markings comprise only two lines intersecting.

43. (New) The adapter part of claim 26 wherein the markings comprise two lines intersecting at right angles.

44. (New) The method of claim 36 further comprising spraying a coating over the second side of the spectacle lens.